

5/16

DART AEROSPACE LTD	Work Order:	2259.1
Description: Lug	Part Number:	D2731-5
Drawing: D2731 Rev. B	Qty:	100

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	CH	05.03.02	100
2	METAL	Cut D2423 extrusion to .82"	Batch B21202	EC 05.03.13	100
3	HAAS P6	Machine as per lotto D2731-5 Check for crack while loading into the machine	P.O 200778	U 05.03.13	100
4	QC RL	Inspect Level 2 Re-pwpe + Inspect for transit damage	CL 05/04/21	103	
5	QCS	Inspect Level 5	2	05-05-05	103
6	METAL	Tumble Deburr any rough edges after tumbling if applicable	RVA2		
7	METAL	Acid etch and alodine as per QSI 005 4.1	MM	05-05-05	103
8	QC	Inspect Level 7		60300	103
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) per Dart QSI 005 4.3	DL october 13		
10	QC	Inspect Level 3	ML	06/08/13	
11	STORES	Identify and stock	SL 14/3/13 103		
12	EXPEDITING	Close W/O Cost / Part:	CH	06.03.13	

## Inspection Level 21

Rev	Date	Change	Revised By	Approved
A	98.10.20	New Issue	KB	
B	99.03.15	Re-format, Added Acid Etch (ECN 170)	DM	
C	99.08.03	Drawing to Rev B, ECN 213	DM	
D	00.05.19	Added inspect level 8, removed P/O for powder coating	EC	

RELEASED

EC 06-05-24

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

No

DQA:

*[Signature]*Date: *06/03/13*

NOTE: Date &amp; initial all entries

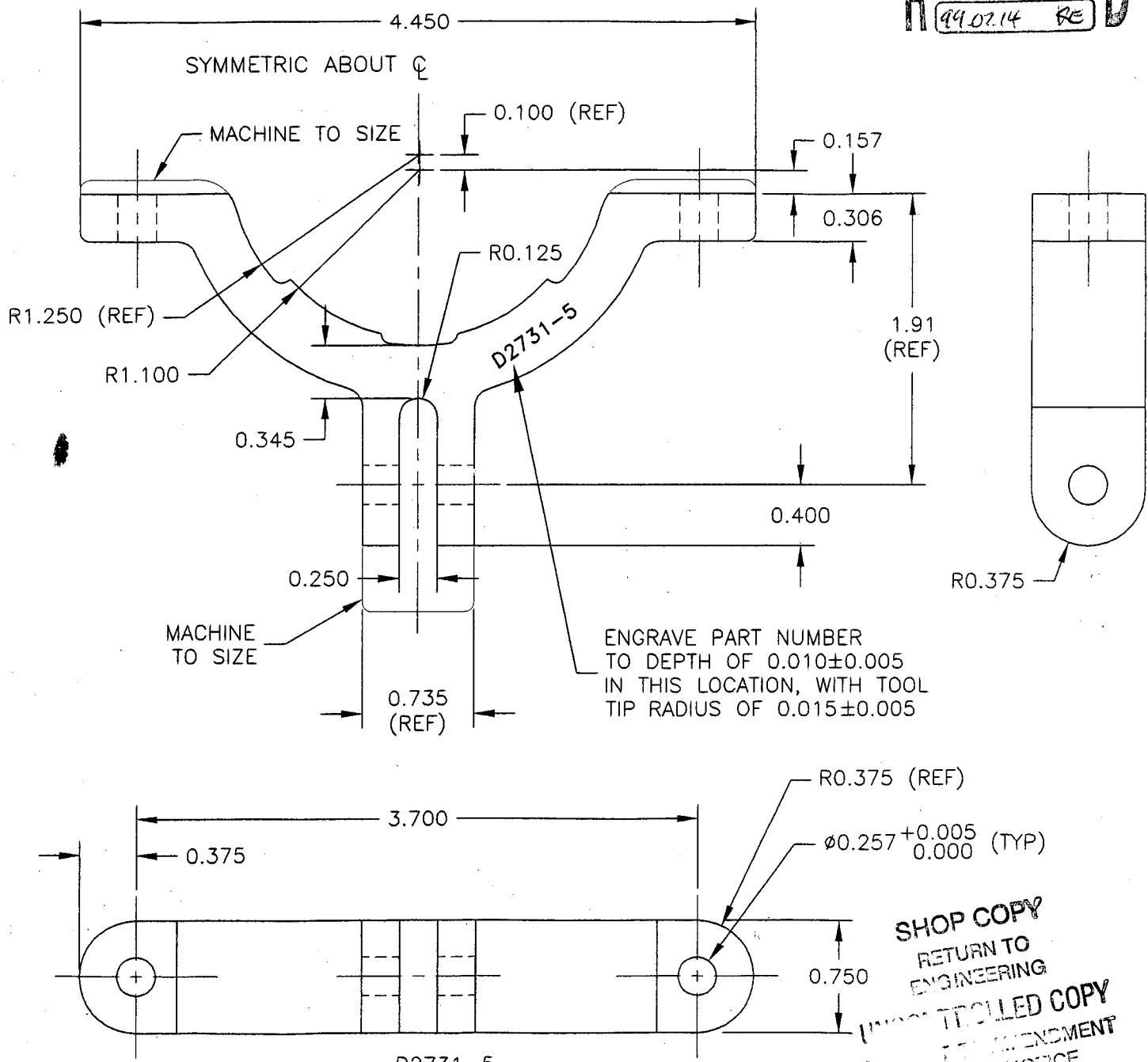
QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

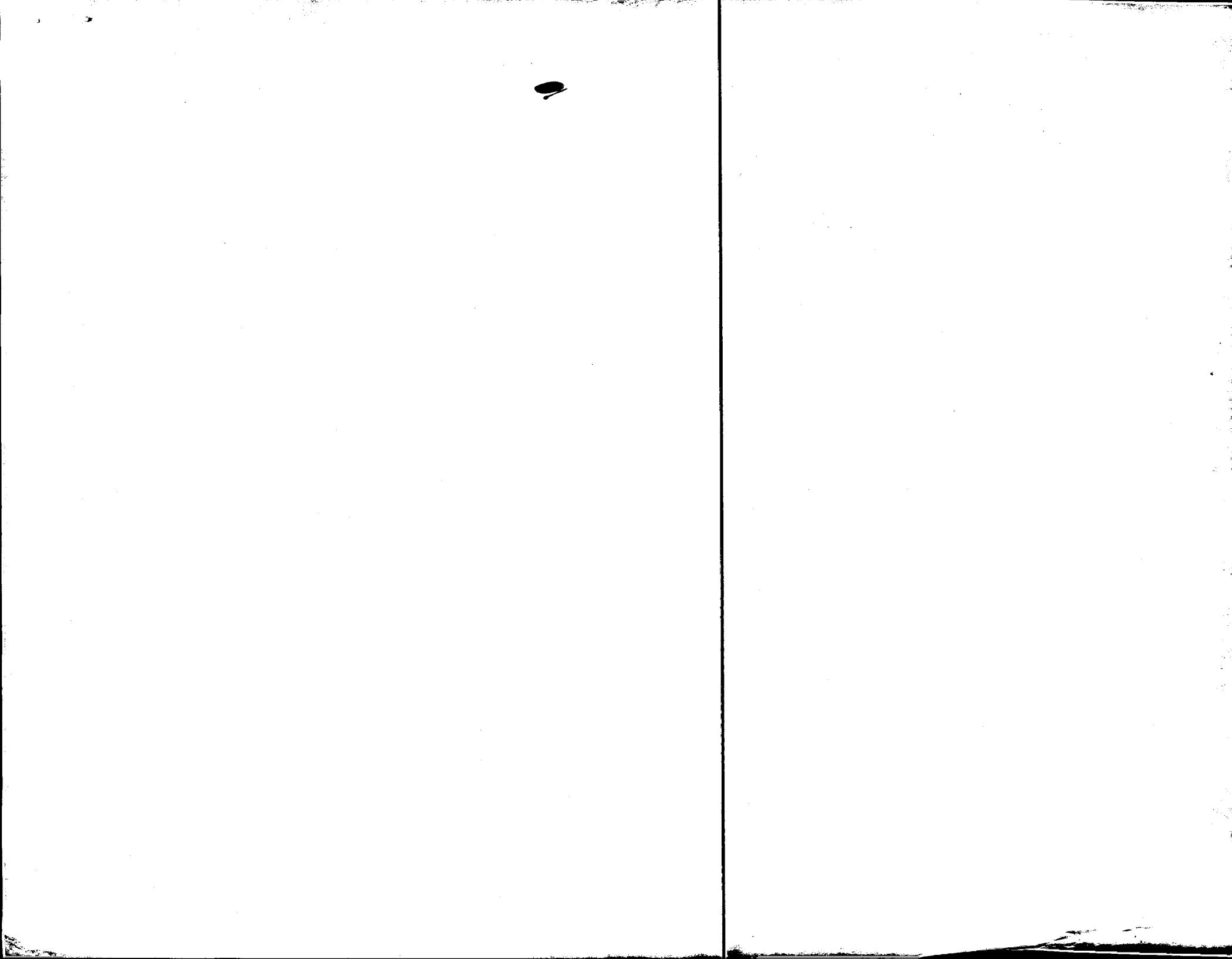


DESIGN <i>KE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>KE</i>	APPROVED <i>QS</i>	DRAWING NO. D2731
DATE 99.07.06		REV. B SHEET 3 OF 4 TITLE MOUNTING LUG SCALE 1:1

RELEASED  
49.07.14 BE



MAKE FROM EXTRUSION D2423  
BREAK ALL EDGES 0.000–0.015  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 01, 2005  
11:19 am

Work Order No : 0022591  
 Project Name : D2731-5  
 Project For : WK516  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D2731-5  
 Description : Mounting Lug  
 Manufactured : Yes  
 Amount Req'd : 100  
 Amount Done : 0  
 Start Date : 03-01-05  
 Est Finish Date : 04-02-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
<b>CNC</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00